

Work Order ID 134797

Wednesday, July 22, 2015 3:12:51 PM

134797

Page 1

Item ID: D206-642-512PHI

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Stop

NS2

Start Date: 7/21/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/22/2015 Req'd Qty: 1.00

1

Customer: CPETR01

Reference: RMA RA112093

Approvals:

Process Plan:

ME

Date: 15-7-20

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-642

Q

100

0.00

100

QC

Quality Control

Memo

0.00

INSPECT RA112093

D206-642-512PHI X 1 B125611

HOLE WAS FOUND AT 55" FROM FWD END TO BOTTOM

TUBE IS DAMAGED BEYOND REPAIR

GIVE TO ENG

*15-08-06*DAS
9
9-89

110

QC21- Final Inspection - Work Order Release

0.00

110

QC

Quality Control

Memo

0.00

MCS
Ø
AUG 10 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____	Step #: _____	QTY Effective : _____				MRB (QSI042) Approval	
Description Work Order Deviation		Disposition				Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : _____							

Picklist Print

Wednesday, July 22, 2015 3:12:51 PM

Page 1

Work Order ID: 134797

134797

Parent Item: D206-642-512PHI

D206-642-512PHI

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
Compatible

Start Date: 7/21/2015

Required Date: 7/22/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.09.23 NEW ISSUE LL VERF:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D206-642-512PHI

Manufactured No

Each 0.0000

1

D206-642-512PHI

Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

1 x 125611 MF

15-7-22

DQA: _____ Date: _____



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Work Order update only ☐

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RA112093

Received @ July 17, 2015
Inspected@ July 20, 2015

CUSTOMER: PETROLEUM HELICOPTERS
CUSTOMER CONTACT: CHRIS MATT/JUSTING
MESSMAN
SHIPPED FROM: BROUSSARD, LA USA

Instructions for RA112093 D206-642-512PHI B125611 CHG006

- Hole find at 55" from forward end on bottom of D206-642-512PHI B125611
- D206-642-512PHI B125611 is damage beyond repair
- Skidtube only was return for evaluation by engineering

Time Estimate: N/A

Departments Required: Quality, engineering

Pictures Attached: N/A

QTY INSPECTED: 1x D206-642-512PHI B125611 CHG006

**THIS INSTRUCTION SHEET
MUST BE ATTACHED TO THE
RESTOCKING WORK ORDER
AT ALL TIMES!!!!**

DQA: _____ Date: _____



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QA Closed: _____ Date: _____

Work Order update only ☐

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